Earthquake-Resistant Design and Construction Guideline DRAFT – 31 May 2006

For Single Story Reinforced Concrete Confined Masonry Houses Built in the Aceh Permanent Housing Reconstruction Program

Elizabeth Hausler, Ph.D. © 2006 Build Change



About Build Change

- Build Change is an international non-profit engineering company based in San Francisco, CA USA. Build Change's team of engineers, architects, and construction supervisors have completed an 11 house pilot project in Aceh Besar, Indonesia and are now providing design inputs, construction supervision, and builders training programs for other organizations building houses in Aceh.
- Build Change's house design for Aceh recently won a Structural Engineers Association of Northern California Excellence in Structural Engineering Award for 2006.









Acknowledgements

- Build Change gratefully acknowledges funding and support from the following sources, which have made the 11 house pilot project, production of this design and construction guideline, and much more, possible.
 - ☐ Mercy Corps
 - Draper Richards Foundation
 - ☐ Echoing Green
 - □ Earthquake Engineering Research Institute
 - ☐ US-based engineering companies and engineers



Purpose and Disclaimer

- → This design and construction guideline is intended for use in Aceh and Nias during the post-tsunami and earthquake housing reconstruction programs. It is applicable to single story reinforced concrete confined brick masonry structures on strip footings with timber truss roofs with lightweight covering.
- → The focus of the design guideline is on earthquake resistance of the structure itself. Thus, it does not address issues such as siting, water and sanitation, and electrical installation.
- → This guideline is in no means intended as a substitute for detailed engineering analysis. A detailed engineering analysis, including a soils investigation, is recommended prior to starting any construction project. Build Change accepts no liability. Use at your own risk.



Request for Comments and Feedback

This guideline is a DRAFT DOCUMENT. It is open for discussion. Your comments, inputs and questions are greatly appreciated.

Please submit via e-mail to info@buildchange.org



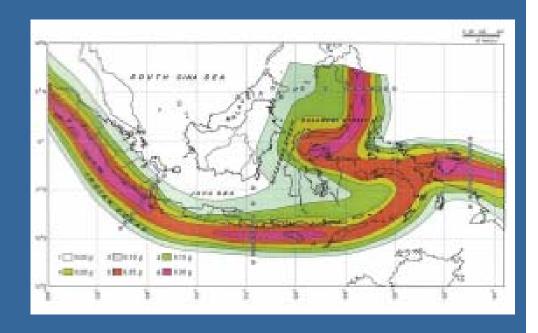
Source and Basis

This guideline is based on the following:
 □ Build Change's Acehnese and expatriate staff experience, prior to tsunami, in US, Indonesia, Iran, and India; an 11-house post-tsunami pilot project in Aceh, and observations of damage caused by the 27 May 2006 Central Java, Indonesia Earthquake
 □ Set of calculations by Build Change's team of licensed, probono structural engineers for 0.4g design acceleration
 □ BRR (Indonesia) reconstruction guideline
 □ Experience and posters by Teddy Boen (Indonesia)
 □ Eurocode 8 and City University London's guideline on confined masonry in Eurocode 8

- Construction and Maintenance of Masonry Houses, M. Blondet (Peru)
- □ Indian Institute of Technology, Kanpur (NICEE) Earthquake Tip Sheets
- ☐ Inputs from academic and practicing structural engineers from US and Canada



SEISMIC HAZARD IN ACEH



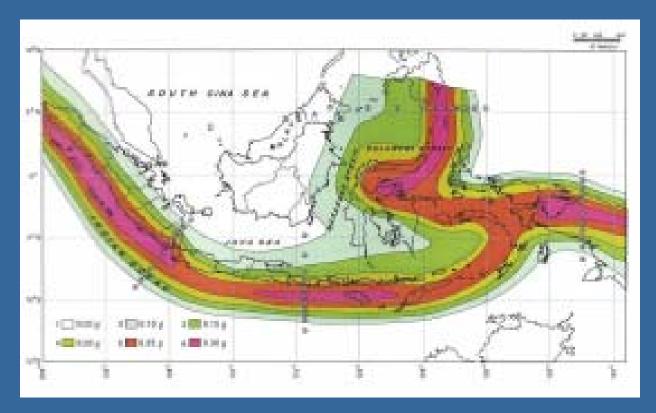


Indonesian Building Code SNI 03-1726-2002 specifies the following design ground accelerations based on the seismic zonation and soil type:

Design Ground Accelerations (g)

Zone	Rock	Hard Soil	Medium Soil	Soft Soil
6	0.3	0.33	0.36	0.38
5	0.25	0.28	0.32	0.36
4	0.2	0.24	0.28	0.32
3	0.15	0.18	0.23	0.3



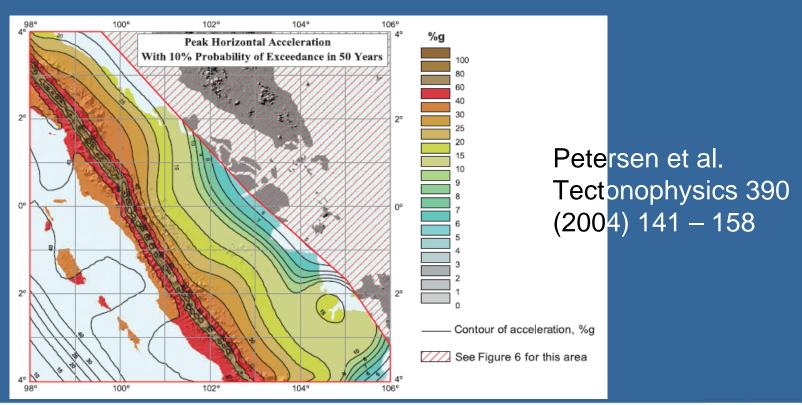


Seismic zonation on Sumatra Island is based on the hazard from an earthquake on the Sunda Trench

→ Banda Aceh is in Zone 5



However, the seismic zonation does not recognize the hazard posed by the Sumatra Fault (strikeslip fault running down the axis of Sumatra Island, a few km outside Banda Aceh)



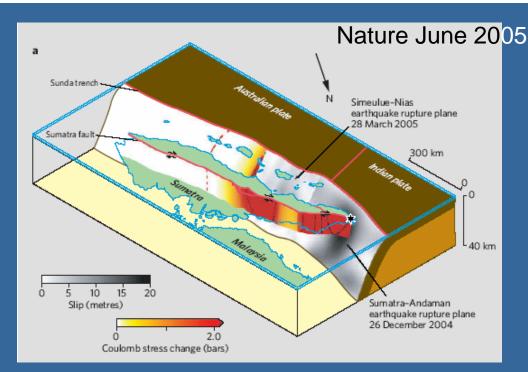


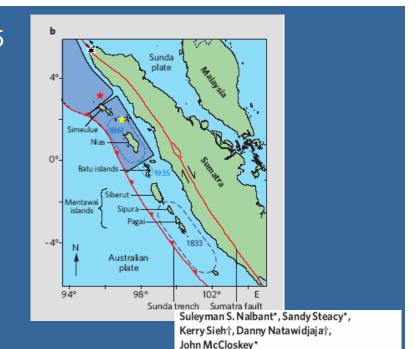
According to Peterson et al., Sumatra Fault could produce ground accelerations in Banda Aceh 2 – 3 times higher than the design values in the Indonesian Seismic Code

Design Ground Accelerations (g)

Zone	Rock	Hard Soil	Medium Soil	Soft Soil
6	0.3	0.33	0.36	0.38
5	0.25	0.28	0.32	0.36
4	0.2	0.24	0.28	0.32
3	0.15	0.18	0.23	0.3







*School of Environmental Sciences, University of Ulster, Coleraine, County Derry BT52 1SA, UK

†Tectonic Observatory, California Institute of

Technology, Pasadena, California 91125, USA

e-mail: j.mccloskey@ulster.ac.uk

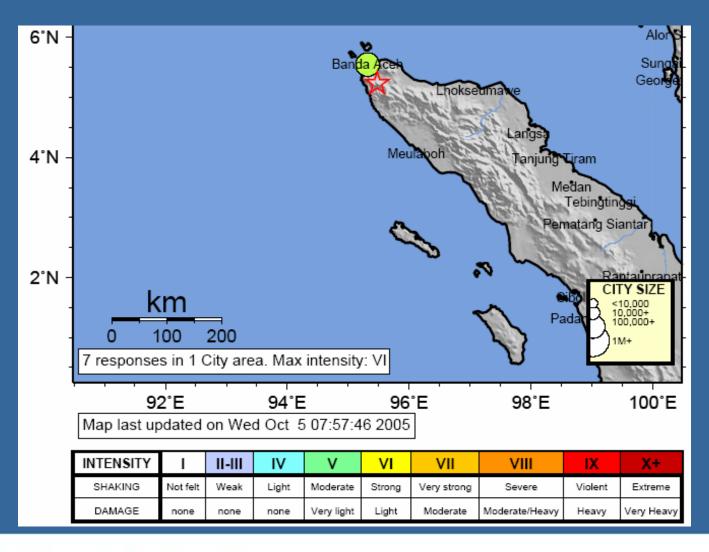
Other seismologists (Indonesian and international) agree, MORE STRONG EARTHQUAKES LIKELY.

According to some seismologists, the 26 December 2004 and 28 March 2005 earthquakes resulted in

- Increased stress on Sumatra Fault near Banda Aceh and an increased likelihood of a M7-7.5 on that fault
- Increased stress in Sunda Trench under Mentawai Islands and possibility of earthquake and tsunami



M5.7 Earthquake on Sumatra Fault 5 October 2005





CONFINED MASONRY vs. RC FRAME WITH MASONRY INFILL



This Guideline is for Single Story Confined Masonry Houses with Lightweight (Flexible) Roofs

- Well-designed and built confined masonry buildings can perform well in earthquakes.
- ☐ However, if they are designed and built poorly, they can be deadly.
- Even a well built confined masonry building will probably have cracks in a strong earthquake.



RC	Frame with Masonry Infill	Confined Masonry
		build change I will the second of the secon
Structural System	DUCTILE – frame should be flexible under seismic loading	RIGID – wall should be stiff under seismic loading
Gravity Load	FRAME (columns and beams)	Load bearing confined MASONRY WALL
Seismic Load	FRAME (columns and beams)	Confined MASONRY WALL (shear wall)



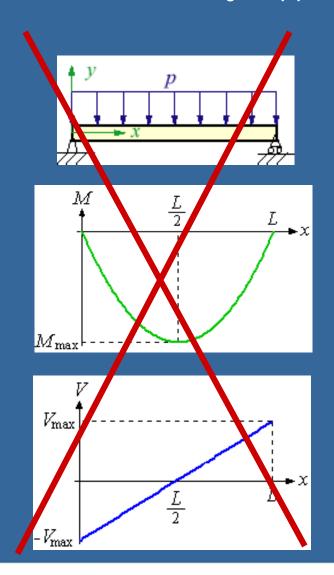
	RC Frame with Masonry Infill	RC Confined Masonry
Beam and Column Design	Ductile detailing and design required in columns and beams (larger sections, larger diameter steel bars, more stirrups at closer spacing)	Ductile detailing NOT REQUIRED in columns and beams, usually done empirically (smaller sections, smaller bar diameters, fewer stirrups) Beams and columns are confining elements acting in tension but CONNECTIONS are CRITICAL

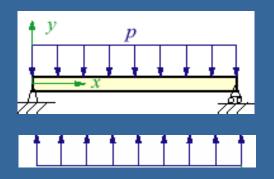


	RC Frame with Masonry Infill	RC Confined Masonry
Process	FRAME (columns and beams) constructed first	MASONRY WALL constructed first
Infill / Wall	NONSTRUCTURAL – for space partitioning, generally not attached to frame, but should be restrained from falling out (lightweight material best – masonry infill can have a negative effect on frame)	STRUCTURAL SHEAR WALL – quality workmanship is critical, as is attachment to the tie columns and bond beams



In Confined Masonry, "Bond Beams" are Not True Beams – they are uniformly supported by strip footing or masonry wall





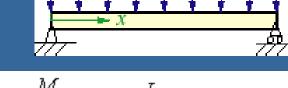


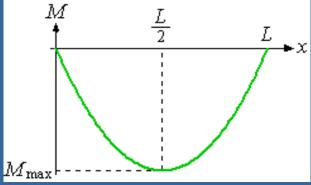


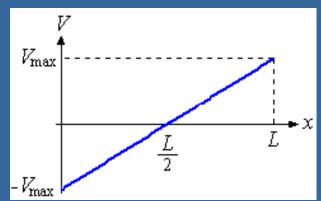


Be Careful – These Beams Are Beams and Require Ductile

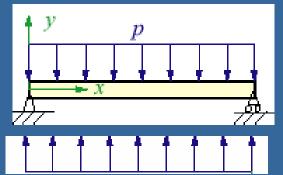








Detailing









This Guideline Does Not Apply to RC Frame and RC Stilt Structures

- FRAME structures must be engineered, designed, detailed, and are beyond the scope of this guideline
- If you are building a frame structure, consider replacing the heavy brick masonry infill with a lighter weight material, and restrain it from falling in an earthquake
- Reinforced concrete stilt-type structures with heavy mass above the plinth beam, and those with open first floor and heavy second floor, should be avoided in earthquake-prone regions, especially where soft/loose soil conditions exist



Inadvisable designs for earthquake-prone regions







Build Change's Philosophy

Design/Build Houses which are

- 1. Safe (earthquake-resistant)
- 2. Satisfactory (culturally appropriate and comfortable for homeowners)
- 3. Sustainable (built with locally available materials, tools and skills, affordable)

change

→ "the three S's"



	RC Frame with Masonry Infill	RC Confined Masonry
Uses in Indonesia	Multistory commercial buildings, schools, mosques, 2-story houses for wealthier residents	Single story houses and small shops
Cost	Higher	Lower
Engineering Input Required	More	Less
Skill of Workers	Higher	Lower



Build Change's Philosophy

Make low or no-cost improvements to existing, common ways of building

→ Confined masonry is the most common method currently being used by homeowners to build single story homes in Sumatra and Java









Basic Concept of Confined Masonry

- Masonry walls confined on all four sides by reinforced concrete members – bond beams (sloof – ring balok) and tie columns (kolom utama – kolom praktis)
- □ Reinforced concrete members are interconnected connection is critical
- Masonry walls constructed first, tie columns and bond beams cast around masonry walls
- Walls assumed to carry all vertical and lateral loads.
- Contribution of tie column and bond beam to the strength and load resistance is not taken into account.



This is a GUIDELINE because no building code adequately addresses confined masonry specific to Acehnese materials and architectural preferences

- → Single story: most codes and guidelines deal with multiple stories with heavy roof and floors so are overconservative for single story structures with lightweight roofs
- → Tall, slender wall: most building codes recommend a lower height to thickness ratio
- → Large, tall openings: most building codes recommend smaller openings
- → Timber truss roof: acts as a flexible diaphragm, potential for out-of-plane failure must be mitigated in other ways



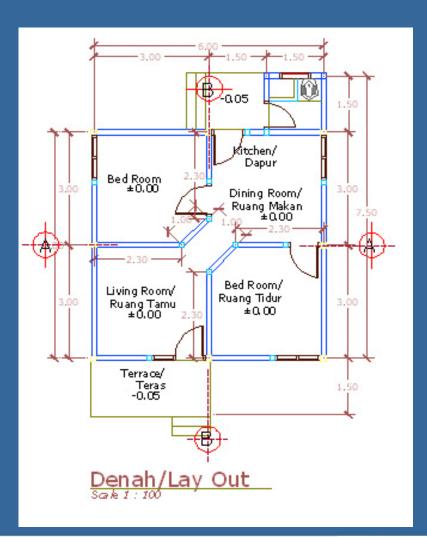
The Most Important Factors for Good Performance of Confined Masonry Buildings in Earthquakes Are

- 1. Configuration
- 2. Connections
- 3. Construction Quality (Materials and Workmanship)
- → "the three C's"



CONFIGURATION

- Careful thought to the plan and layout can improve earthquakeresistance at little or no extra cost
- Moving around windows, doors, shear walls

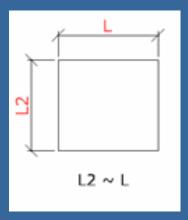




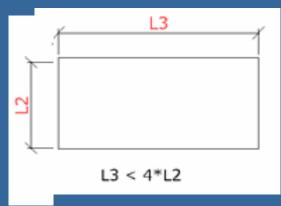
Layout Rule #1 Use Simple, Square Plan

Regular in plan and elevation – uniform and symmetrical along both axes

→ Square is best



→ If rectangular, length should be less than 4 times width

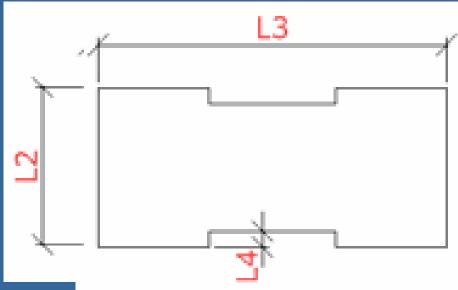


Schematics from City University of London Guideline on Confined Masonry and Interpretation of Eurocode 8



Layout Rule #2 Avoid/Limit Reentrant Corners, Recesses

Reentrant corners, projections or recesses should be less than 15% of the overall dimension in that direction



L4 < 0.15 * L2

Schematic from City University of London Guideline on Confined Masonry and Interpretation of Eurocode 8



Layout Rule #3 Sufficient Wall Density

- Total structural wall area divided by the floor area should be at least 3% (in each direction)
- A structural wall is a confined masonry horizontal span (without an opening) with length
- 1) greater than 30% of the length of the building in the wall plane, and
- 2) greater than 30% of the clear height of the opening next to it



EXAMPLE - Layout Rule #3 Sufficient Wall Density

→ In North – South direction,

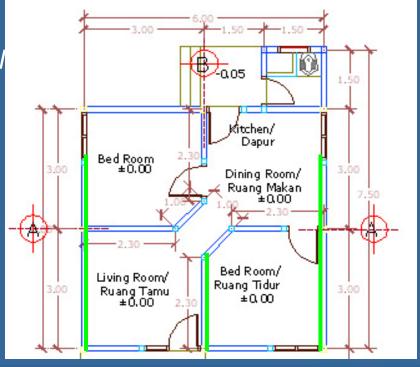
 $(4.8m + 2.4m + 4.8m) \times 0.13m =$

1.56m²

length of structural walls x thickness of wal

 $1.56\text{m}^2 / 36\text{m}^2 = 4.3\%$

wall area / total floor area = wall density





EXAMPLE - Layout Rule #3 Sufficient Wall Density

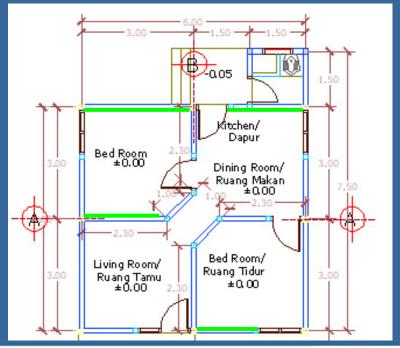
→ In East – West direction,

$$(1.8m + 2.4m + 5.2m) \times 0.13m = 1.22m^2$$

length of structural walls x thickness of wall with plaster = wall area

 $1.22m^2 / 36m^2 = 3.4\%$

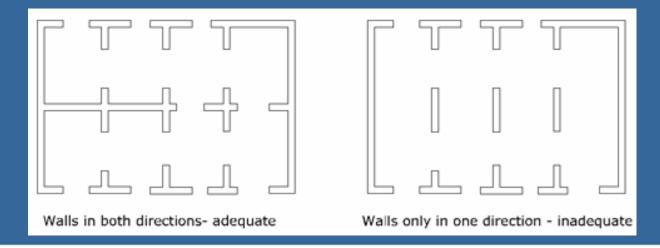
wall area / total floor area = wall density





Layout Rule #4 Symmetry of Wall Density

- Minimum of two structural walls each direction
- Structural walls approximately symmetric in plan
- Approximately same number of load bearing walls in each direction, with same stiffness
- Difference in structural wall cross-sectional area in two directions should be maximum 20%





Layout Rule #5
Symmetry of Openings

- Openings should be located symmetrically in plan
- □ Consolidate your openings →
- Horizontally align tops

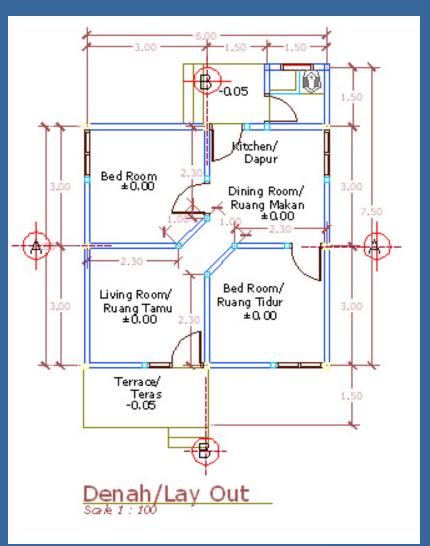


Better to consolidate



CONFIGURATION

- ☐ Careful thought to the plan and layout can improve earthquake-resistance at little or no extra cost
- ☐ Moving around windows, doors, shear walls





CONNECTIONS

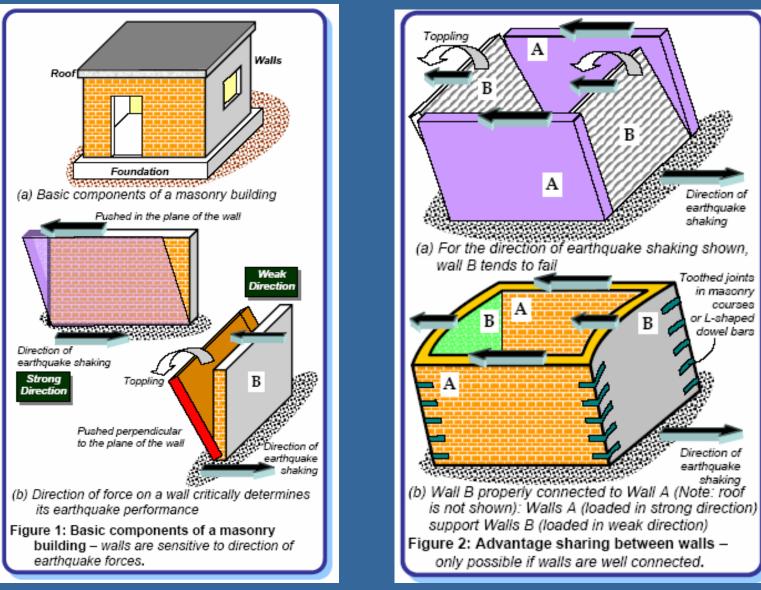
Good connections are critical for good performance of confined masonry buildings in earthquakes. Unreinforced or unconfined masonry walls fail in earthquakes. Good connections are necessary between

- All masonry walls
- All confining elements
- Foundation and walls
- Tie columns and walls
- Bond beam and walls
- Bond beams and tie columns
- Ring bond beam and roof













Function of Bond Beams (Sloof, Ring Balok)

Bond Beams – required at foundation and on top of all structural walls. WHY:

- ☐ Tie the walls together at the roof and floor level
- ☐ Anchors the RC tie columns
- Ring beam confines the walls from vertical movement and makes it more difficult for wall to tip over or fail out-of-plane
- Confining action results in better initial stiffness, shear crack strength, and ultimate lateral load capacity of the wall





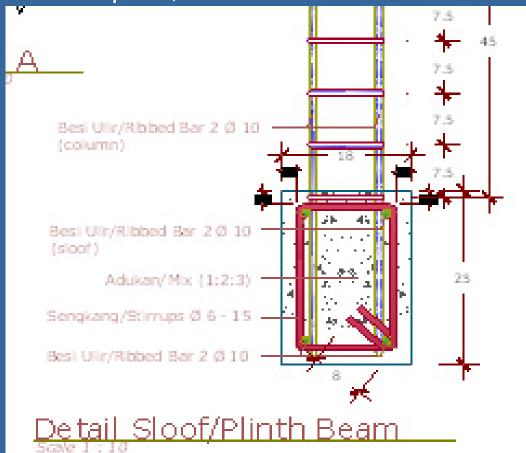


Design for Aceh: Plinth Tie Beam (Sloof)

	BRR	build change	Why We Deviate
Section	15 x 20	18 x 25	 → Uncertainty in soil conditions → Too difficult to fit 15 x 15 column with 15 x 20 plinth beam
Long bars	φ12mm smooth	φ10mm ribbed	 → Too difficult to cut and bend → Space for cover, confinement → Justified with engineering calcs
Stirrups	φ8mm	φ6mm 8cm long hook	→ Too difficult to BEND→ Justified with engineering calcs
Stirrup spacing	15 cm	15 cm	→ Calcs indicate spacing could be increased to 30 cm away from joint
Cover	Not specified	2.5 cm	USE BETON TAHU (concrete spacer)



With a 15 x 20 sloof and a 15 x 15 column, it is very difficult to fit column steel inside beam steel and at the same time maintain sufficient cover over the concrete in the sloof, and at the same time maintain sufficient space between the long bars in the column, so as to be able to bend a stirrup that is square, not round!









Design for Aceh: Plinth Tie Beam (Sloof)

	BRR	build change	Why We Deviate
Section	15 x 20	18 x 25	 → Uncertainty in soil conditions → Too difficult to fit 15 x 15 column
			with 15 x 20 plinth beam
Long bars	∮12mm smooth	∮10mm ribbed	 → Too difficult to cut and bend → Space for cover, confinement → Justified with engineering calcs
Stirrups	φ8mm	φ6mm 8cm long hook	→ Too difficult to BEND→ Justified with engineering calcs
Stirrup spacing	15 cm	15 cm	→ Calcs indicate spacing could be increased to 30 cm away from joint
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Smooth vs. Ribbed? 10mm vs. 12mm?

IN THEORY:

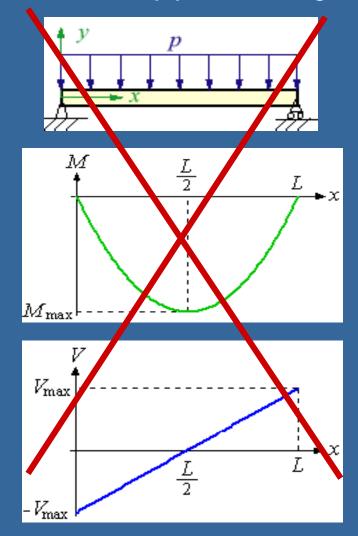
- □ 12mm bar provides greater strength in tension than a 10mm bar if the steel is the same and both bars are properly developed and covered with sufficient concrete
- □ Ribbed bar provides greater strength in tension than a smooth bar if the steel is the same and both bars are properly developed and covered with sufficient concrete

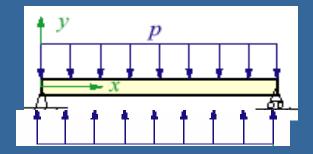
IN PRACTICE:

- (Our limited) test data does not show a significant difference in tensile strength between ribbed vs. smooth bars
- ☐ (Our limited) test data does not show a significant difference in tensile strength between 12mm vs. 10mm diameter bars
- □ (Our limited) test data indicates a significant variation in strength of steel on the market in Aceh
- □ (Our limited) test data indicates that actual bar diameter is
 0.5 1mm smaller than claimed



"Tie Beams" are Not Beams – they are uniformly supported by strip footing or masonry wall



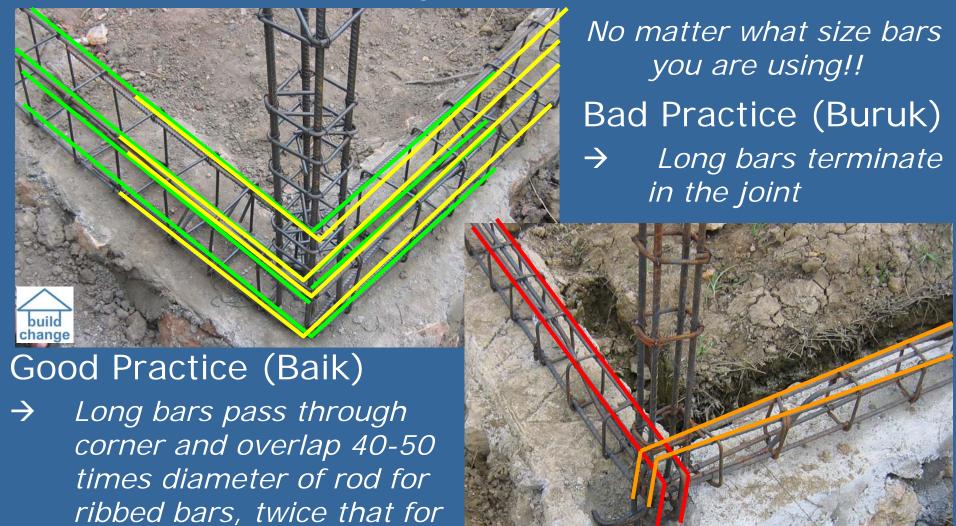








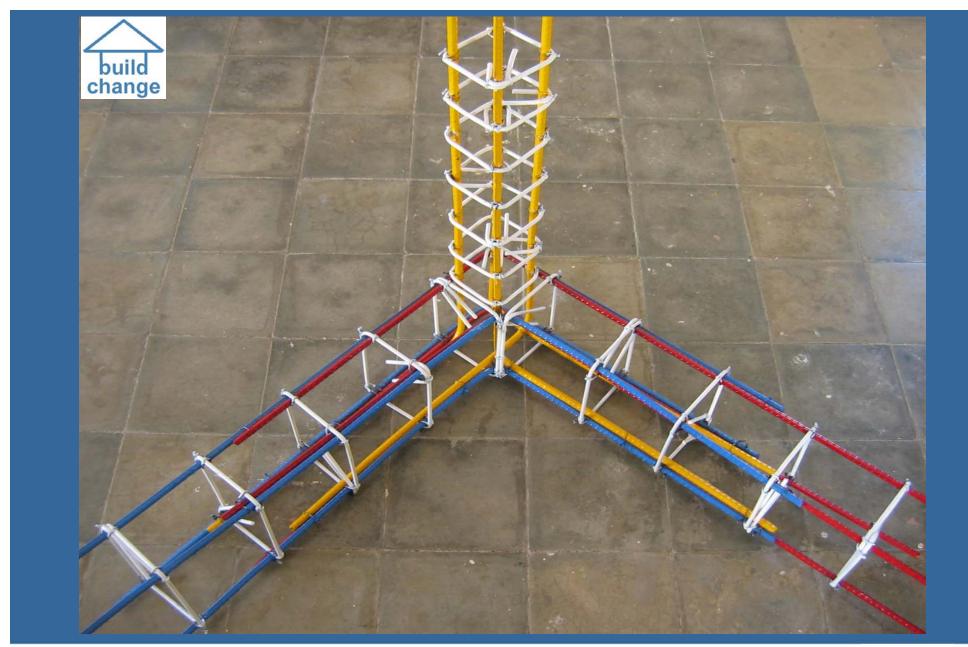
Connections, Laps are CRITICAL



Build Earthquake Resistant Houses
Change Construction Practice Permanently

smooth

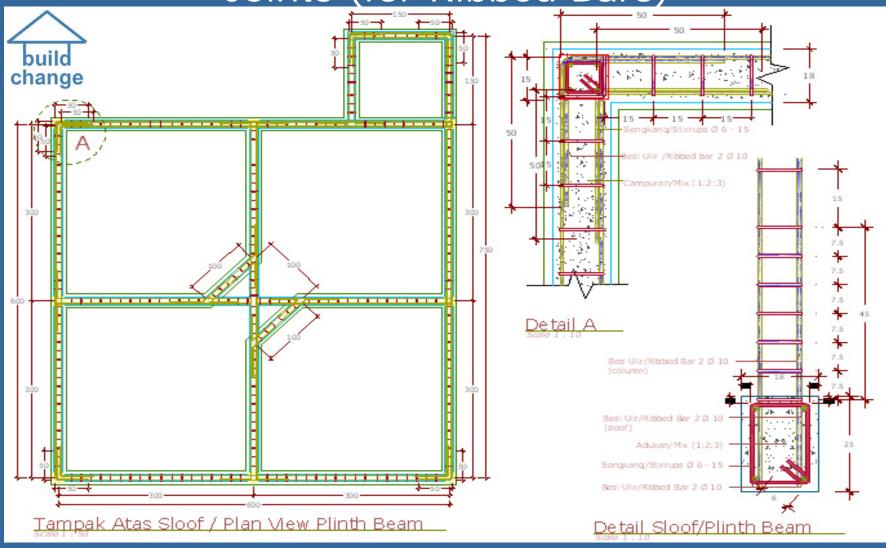








Overlaps of 40-50 Times Diameter of Rod at all Joints (for Ribbed Bars)

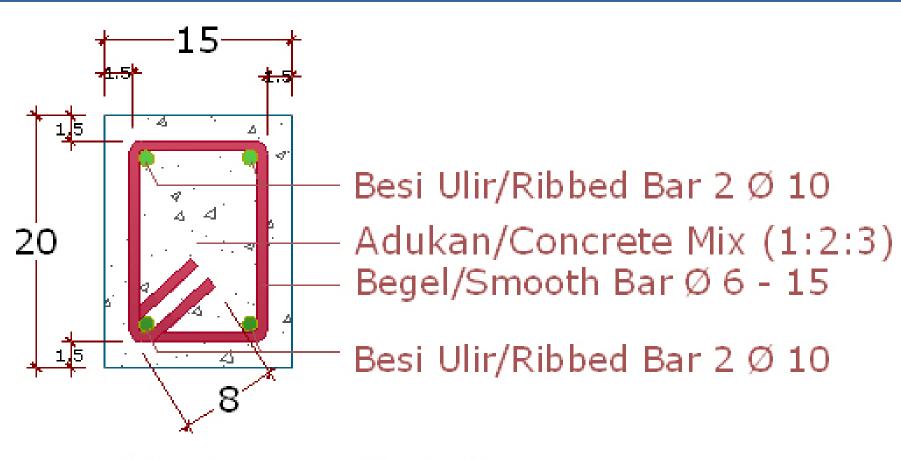




Design for Aceh: Plinth Tie Beam (Sloof)

	BRR	build change	Why We Deviate
Section	15 x 20	18 x 25	 → Uncertainty in soil conditions → Too difficult to fit 15 x 15 column with 15 x 20 plinth beam
Long bars	φ12mm smooth	φ10mm ribbed	 → Too difficult to cut and bend → Space for cover, confinement → Justified with engineering calcs
Stirrups	φ8mm	φ6mm 8cm long hook	→ Too difficult to BEND→ Justified with engineering calcs
Stirrup spacing	15 cm	15 cm	→ Calcs indicate spacing could be increased to 30 cm away from joint
Cover		2.5 cm	USE BETON TAHU (concrete spacer)





Detail Ring Balk/Ring Beam

Scale 1: 10



Design for Aceh: Plinth Tie Beam (Sloof)

	BRR	build change	Why We Deviate
Section	15 x 20	18 x 25	 → Uncertainty in soil conditions → Too difficult to fit 15 x 15 column with 15 x 20 plinth beam
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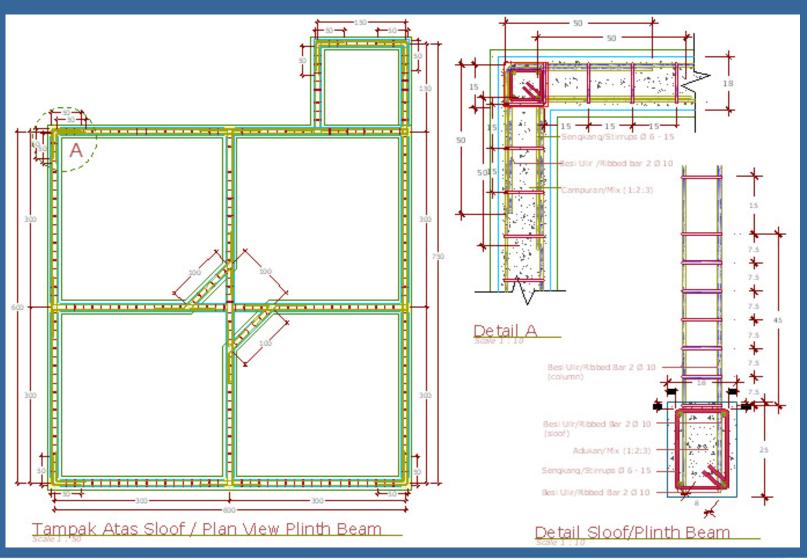


Design for Aceh: Ring Bond Beam (Ring Balok)

	BRR	build change	Why We Deviate
Section	15 x 20	15 x 20	
Long bars	φ12mm smooth	φ10mm ribbed	 → Too difficult to cut and bend → Space for cover, confinement → Justified with engineering calcs
Stirrups	φ8mm	φ6mm 8cm long hook	→ Too difficult to BEND→ Justified with engineering calcs
Stirrup spacing	15 cm	15 cm	→ Calcs indicate spacing could be increased to 30 cm away from joint
Cover		1.5 cm	USE BETON TAHU (concrete spacer)



Overlaps of 40-50 Times Diameter of Rod at all Joints (for Ribbed Bars





Connections, Laps are CRITICAL





Bad Practice (Buruk)

- > Long bars terminate BEFORE the joint
- → Column bars not bent and lapped with ring beam bars
- → Missing stirrups at the joint









Function of Tie Columns

Tie columns

Unreinforced or unconfined masonry walls will crack and may collapse in large earthquakes.
 Tie columns improve the ability of the wall to crack but not collapse.

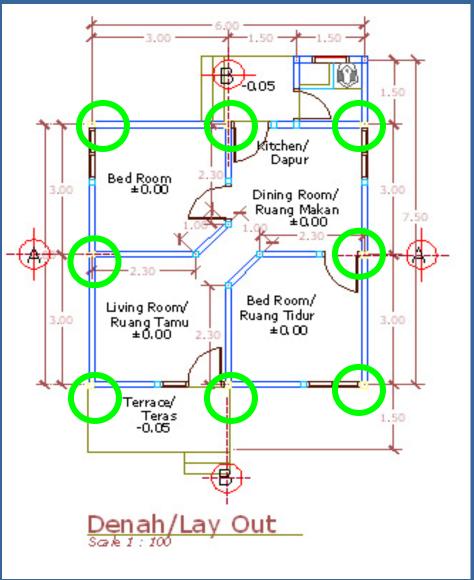




Locations of Major Tie Columns

Major columns
(kolom utama) should
be used at

- → All major corners
- → All major joints and wall intersections

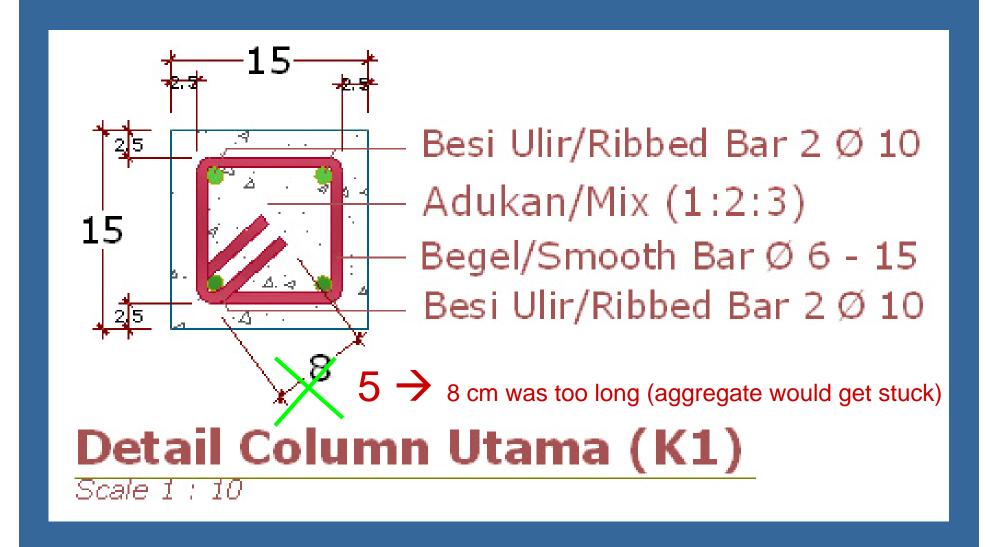




Design for Aceh: Major Columns (Kolom Utama)

	BRR	build change	Why We Deviate
Section	15 x 15	15 x 15	
Long bars	φ12mm smooth	φ10mm ribbed	 → Too difficult to cut and bend → Space for cover, confinement → Justified with engineering calcs
Stirrups	φ8mm	φ6mm 5cm long hook	 → Too difficult to BEND → Justified with engineering calcs
Stirrup spacing	15 cm	7.5 cm 15 cm	→ First 7 stirrups at joint→ Away from joint
Cover		2.5 cm	USE BETON TAHU (concrete spacer)









Good Practice (Baik)

→ Stirrups have square corners, sufficient hook lengths, hooks alternating between long bars



Bad Practice (Buruk)

→ Stirrups have insufficient hook lengths

Build Earthquake Resistant Houses Change Construction Practice Permanently



Design for Aceh: Major Columns (Kolom Utama)

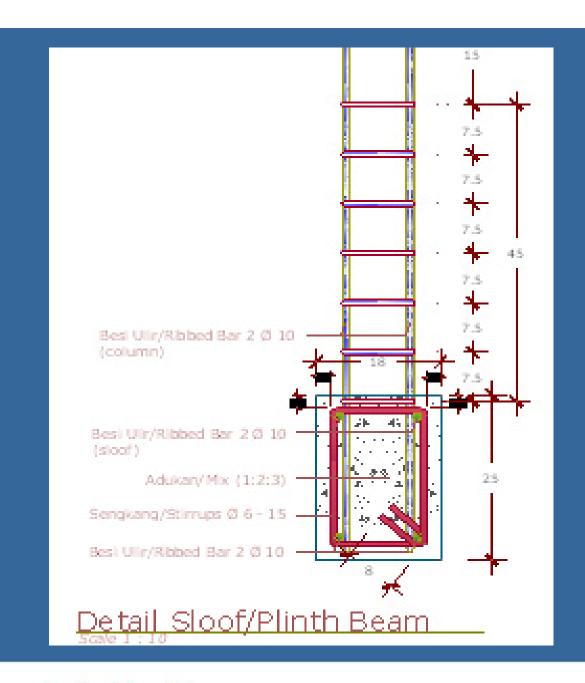
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Stirrup spacing	15 cm	7.5 cm 15 cm	→ First 7 stirrups at joint→ Away from joint
Cover		2.5 cm	USE BETON TAHU (concrete spacer)



How To Prevent Shear Failure in Columns

- 1. Increase size of the column
- Increase number or size of long bars (doesn't have a big effect and expensive)
- 3. BEST → Increase the number of stirrups at the top and bottom of the joint in the columns.



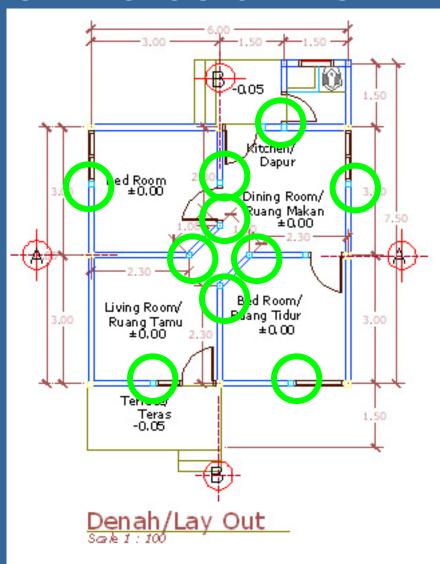




Locations of Minor Tie Columns

Minor columns (kolom praktis) should be used at

- All free ends of masonry walls
- All changes in wall contour
- Adjacent to any opening with area greater than
 2.5m²
- ☐ All wall spans longer than 4m





Design for Aceh: Minor Columns (Kolom Praktis)

	BRR	build change	Why We Deviate
Section	11 x 11	11 x 11	
Long bars	φ12mm smooth	∮8mm ribbed	 → Too difficult to cut and bend → Space for cover, confinement → Justified with engineering calcs
Stirrups	φ8mm	φ6mm 4cm long hook	 → Too difficult to BEND → Justified with engineering calcs
Stirrup spacing	15 cm	7.5 cm 15 cm	→ First 7 stirrups at joint→ Away from joint
Cover		2.5 cm	USE BETON TAHU (concrete spacer)

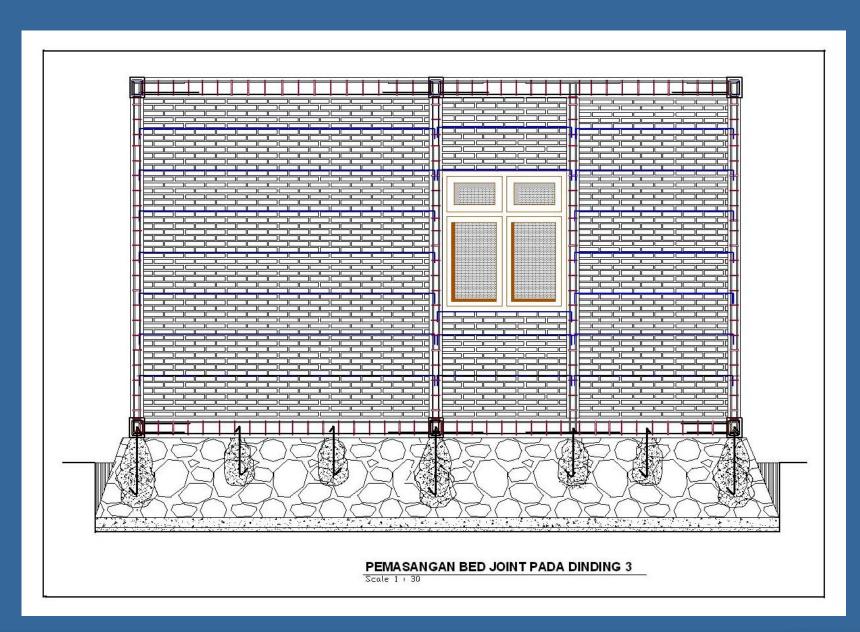




Detail Column Praktis (K1)

Scale 1: 10









Newly Built Confined Masonry Buildings Generally Performed Well in the 27 May 2006 Central Java Earthquake



Confined masonry house without damage or cracks, on the edge of heavy damaged Pleret



Confined masonry house with only minor (hairline) cracks, Bambang Lipuro





POOR CONNECTIONS BETWEEN BEAMS AND COLUMNS → Major Cause of Failure of newly built houses in 27 May 2006 earthquake in Central Java









POOR CONNECTIONS BETWEEN BEAMS AND COLUMNS → Major Cause of Failure in newly built houses in 27 May 2006 earthquake in Central Java





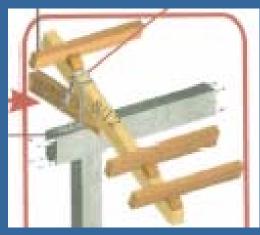




Connection Between Ring Beam and Roof Trusses

Important for earthquakes and high winds If done correctly,

- Prevents the roof from lifting off in high winds
- Provides some bracing of walls against outof-plane failure





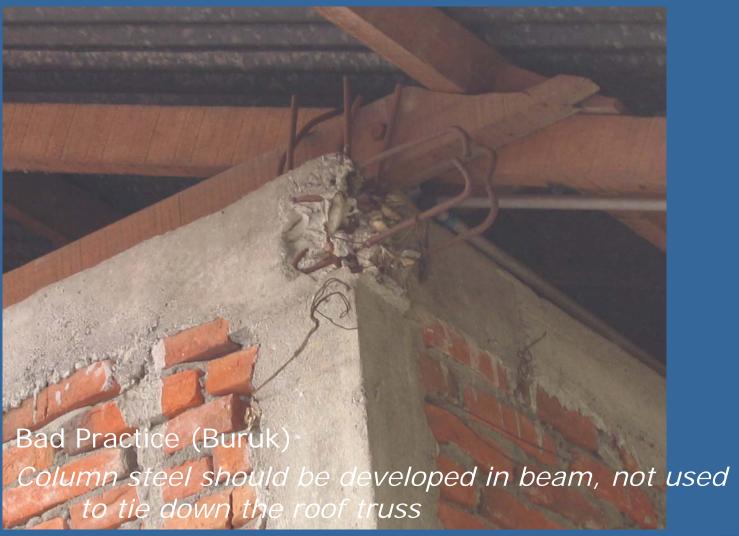








Do Not Use Column Steel for Connection to Timber Truss!







Do Not Use Column Steel for Connection to Timber Truss. WHY?

- Tie column steel should be overlapped and connected to bond beam steel to provide good connection and confinement as discussed previously
- 2. Exposed steel will rust. As it rusts, it increases in volume which will cause cracks in the column and beam
- 3. Although not a rigid diaphragm, fixing the truss joists to the walls provides some bracing of the walls against out of plane failure
- 4. Simply wrapping column steel around truss members is not sufficient to resist wind loads in Aceh



CONNECTIONS

Good connections are critical for good performance of confined masonry buildings in earthquakes. Unreinforced or unconfined masonry walls fail in earthquakes. Good connections are necessary between

- All masonry walls
- All confining elements
- Foundation and walls
- Tie columns and walls
- Bond beam and walls
- Bond beams and tie columns
- Ring bond beam and roof







HOW CONFINED MASONRY BUILDINGS FAIL IN EARTHQUAKES





DIGRESSION: How Confined Masonry Buildings Fail in Earthquakes

- Overturning (collapse) of masonry gable wall
- Out-of-plane failure of masonry wall
- In plane shear failure (diagonal cracking) of masonry wall (sliding shear and bending)
- Instability of interior walls and failure of unconfined walls and frames
- Shear failure of confining elements
- Bond failure between masonry and concrete elements
- ☐ Buckling of tie columns

List Courtesy Prof. Ken Elwood, UBC



Elevation Rule # 2 Allowable Slenderness

Slenderness is the height of wall divided by thickness of wall (h/t)

If the wall is tall and slender, it will be able to resist lower earthquake forces before failing

Most building codes allow a maximum h/t = 15

Architectural preference in Aceh is for a 3m tall wall. For wall thickness with plaster of 0.13m, h/t = 23

BUT, if wall has a longer continuous shear walls (not interrupted by openings) and structural cross-walls it will perform better in earthquakes



Failure Mode #1: Overturning (Collapse) of Masonry Gable

In an earthquake, the most vulnerable part of the single story confined masonry buildings being built in Aceh is the masonry in the gable (above the ring beam)

WHY

- Very high slenderness ratio
- High center of gravity (tendency to overturn)
- □ Very difficult to confine properly (poor connections between RC elements)
- Poor masonry and RC workmanship





Damage to gable walls in 27 May 2006 Central Java earthquake

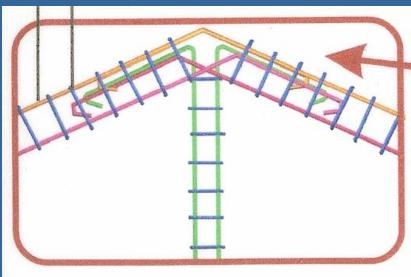


To Prevent Collapse of Masonry in Gable: Don't Use Masonry Above Ring Beam

→ Steel detailing and connections is

inadequate





Teddy Boen and YIPD

Good Practice (Baik)

→ Steel bars in center column developed in gable beam

Bad Practice (Buruk)

→ Steel bars in center column not long enough to tie into diagonal beam, diagonal not connected at top or at column

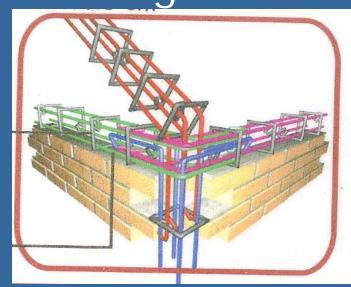




To Prevent Collapse of Masonry in Gable: Don't Use Masonry Above Ring Beam

Very difficult to get an adequate connection between the gable beam and ring beam





Teddy Boen and YIPD







Alternatives To Masonry Above Ring Beam

(1) Use Timber or other lightweight material





(2) Use Rabung Empat or Rabung Lima (Hipped Roof)



Build Change houses in Lampisang and Keunue ue, Peukan Bada Subdistrict of Aceh Besar





Alternatives To Masonry Above Ring Beam





Roof Type	Materials Cost (circa April 2006)
Masonry in Gable, Full Timber Truss	Rp. 11.6 million
Papan Gable ← (Pitched)	Rp. 10.6 million
Masonry in Gable, Partial Truss	Rp. 10.2 million
Rabung Empat (Hipped)	Rp. 8.8 million

Build Earthquake Resistant Houses Change Construction Practice Permanently

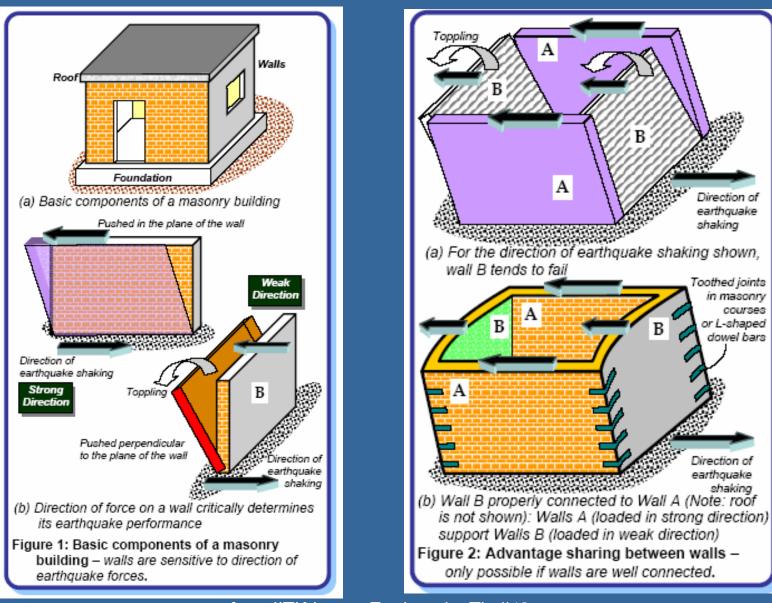


Failure Mode #2: Out-of-Plane Failure of Masonry Wall









from IITK-bmtpc Earthquake Tip #12

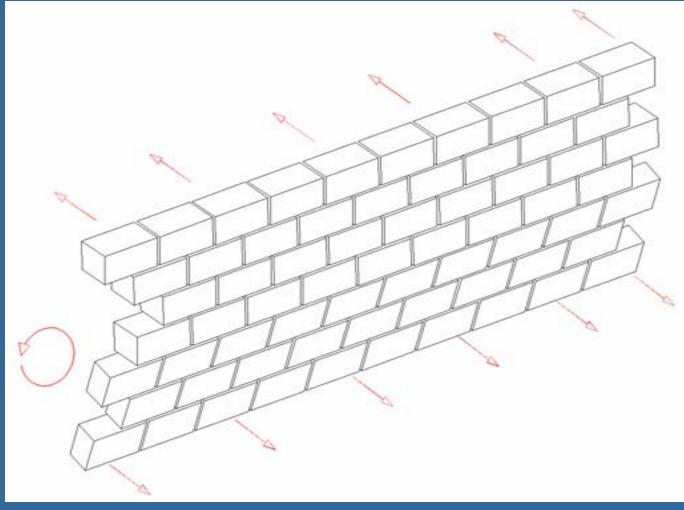




Build Earthquake Resistant Houses
Change Construction Practice Permanently



Out-of-Plane Failure Mechanism #2



City University of London Guideline on Schematic from

Horizontal cracking along masonry bed joint

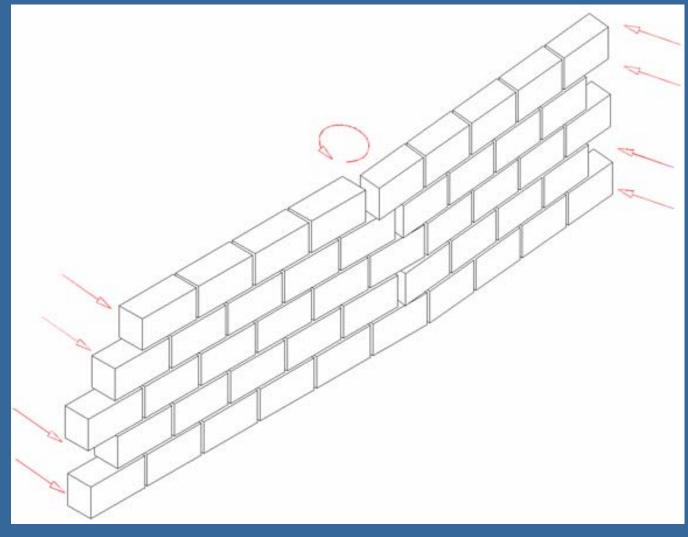




Build Earthquake Resistant Houses Change Construction Practice Permanently



Out-of-Plane Failure Mechanism #3



City University of London Guideline on and Interpretation of Confined Masonry Schematic from

Vertical cracking at center or edge of masonry



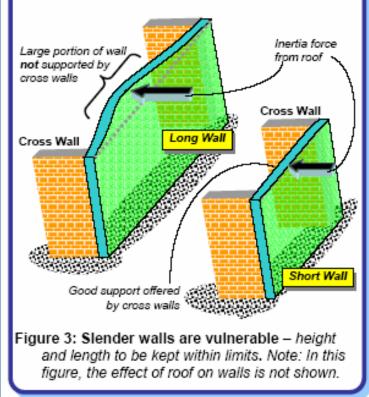


- 1. Follow configuration rules and add bracing at the ring beam level and/or add cross walls
- Restrain the masonry by tying it to the tie columns and bond beams or covering it with mesh
 - a. Add horizontal reinforcement in the masonry wall, tied into tie columns, or
 - b. Lay wire mesh across wall when plastered
 - Must be on both sides, tied into foundation beam and ring beam, and have loops or ties through the brick wall. NOTE: we haven't tried this yet and have concerns about durability!
- 3. Reduce slenderness ratio, h/t
 - a. Use a different masonry bond to make a wider wall
 - → But heavier wall will be more likely to crack in shear, and more deadly if it collapses; bricks in Aceh are the wrong shape, people don't want
 - b. Or add a second horizontal bond beam (lintel level)
 - But top of opening is already within 0.5m of the ring beam, so very little to gain



1. Follow configuration rules and add bracing at the ring beam level and/or add cross walls

- Follow the configuration rules
- Add cross walls every at minimum spacing of 4m
- Add bracing at the ring beam level for wall spans 4m long or greater



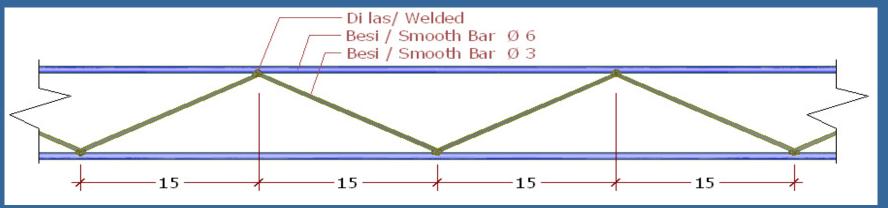
from IITK-bmtpc Earthquake Tip #12



- 2. Restrain the masonry by tying it to the tie columns and bond beams or covering it with mesh
 - a. Add horizontal reinforcement in the masonry wall, tied into tie columns, or
 - b. Lay wire mesh across wall when plastered
 - → Must be on both sides, tied into foundation beam and ring beam, and have loops or ties through the brick wall. NOTE: we haven't tried this yet and have concerns about durability and ease of construction!



2a. Horizontal Reinforcement in Masonry, Tied into Columns



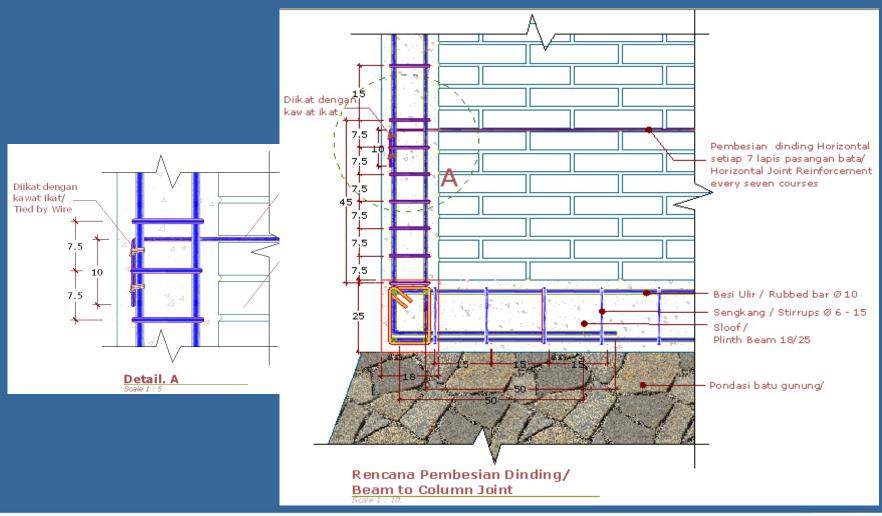


- → Frequency depends on spacing between columns
- → Use above door and window frames
- → 2 cm mortar below
- → 2 cm mortar below
- → Adds ~Rp. 2.2 million to cost of 36m² house

Build Earthquake Resistant Houses Change Construction Practice Permanently



2a. Horizontal Reinforcement in Masonry, Tied into Columns





2a. Horizontal Reinforcement in Masonry, Tied into Columns





3a. Reduce h/t by Using Different Masonry Bond (Full Brick Thick)

But,

- Creates heavier wall more prone to shear failure
- ☐ Common window and door frames in Aceh are too narrow
- Bricks in Aceh are wrong proportion to use a proper masonry bond
- □ Aceh homeowners prefer tall, slender wall (based on limited sampling)

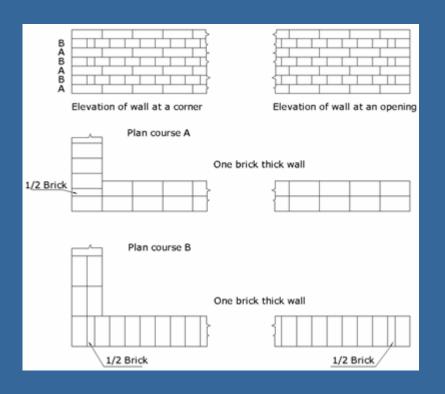




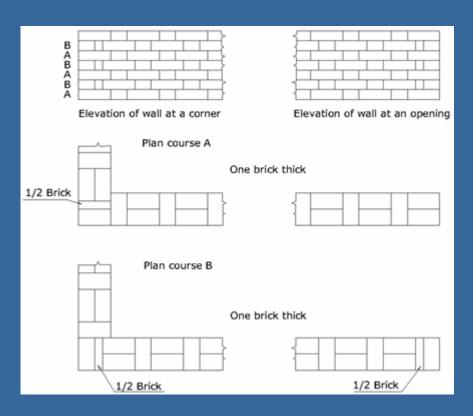


Acceptable Bonds for Full Brick Wide Wall

English Bond



Flemish Bond



Schematics from City University of London Guideline on Confined Masonry and Interpretation of Eurocode 8



Bricks Common in Aceh are the Wrong Proportion for Full Brick Bonding

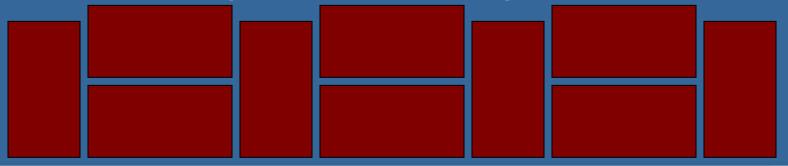
Length of brick must be at least twice the width plus width of joint

$$L > 2W + 1.5 cm$$

Flemish Bond using bricks with correct proportion (top view)



Flemish Bond using Aceh bricks with wrong proportion (top view)







This Bond is Not Recognized/Acceptable



Build Earthquake Resistant Houses Change Construction Practice Permanently



3b. Add a Second Horizontal Beam at Lintel Level

Must be at least 0.5m between top of lintel tie beam and bottom of ring beam for any gain, cultural preference for a tall opening with vent on top doesn't accommodate this





- Follow configuration rules and add bracing at the ring beam level and/or add cross walls
- 2. Restrain the masonry by tying it to the tie columns and bond beams or covering it with mesh
 - a. Add horizontal reinforcement in the masonry wall, tied into tie columns
 - b. Lay wire mesh across wall when plastered
- Best solution is \rightarrow combination of 1 and 2a
- Must be on both sides, tied into foundation beam and ring beam, and have loops or ties through the brick wall. NOTE: we haven't tried this yet!
 - 3. Reduce slenderness ratio, h/t
 - a. Use a different masonry bond to make a wider wall
 - But heavier wall will be more likely to crack, and more deadly if it collapses; bricks in Aceh are the wrong shape, people don't want
 - b. Add a second horizontal bond beam (lintel level)
 - → But top of opening is already within 0.5m of the ring beam, so very little to gain



CONSTRUCTION QUALITY: MATERIALS and WORKMANSHIP

FOUNDATION EXCAVATION





Foundation Excavation

- Make bottom flat, level
- □ Remove any organics, tree branches
- □ Remove loose soil
- □ Remove rainwater
- □ Don't build below the water table
- Don't build on expansive soil!





CONSTRUCTION QUALITY: MATERIALS and WORKMANSHIP

STONE MASONRY STRIP FOOTING





Mountain Stone



Use red or black (batu gunung merah atau hitam)

Avoid yellow ->
(batu gunung kuning)
weathered (clayey)
and weak



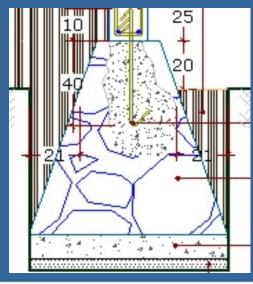


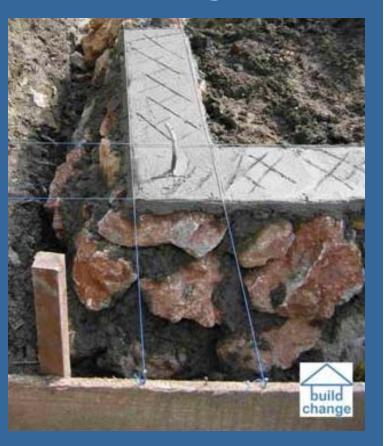


Stone Masonry Strip Footing

- ☐ Shape should be trapezoidal
- ☐ Build corners and cross walls at the same time
- ☐ Use long stones at the top, corners, wall

junctions







Stone Masonry Strip Footing

- → Lay stones flat, not vertical
- → Fill the gap between stones completely with mortar
- → Use of pasir cor ok for mortar (sand gravel mix)
- → If good stone masonry workmanship cannot be ensured, consider a reinforced concrete strip footing



Bad Practice (Buruk)



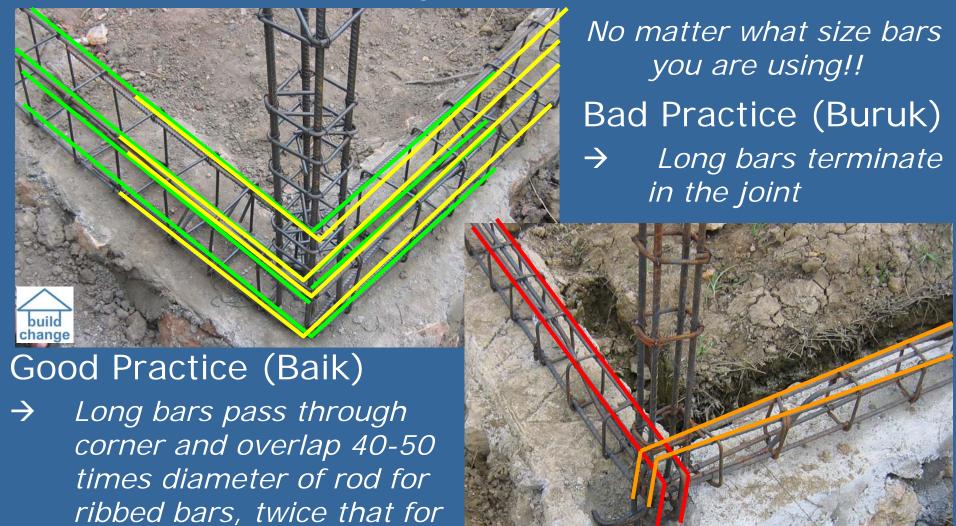
CONSTRUCTION QUALITY: MATERIALS and WORKMANSHIP

REINFORCING STEEL





Connections, Laps are CRITICAL



Build Earthquake Resistant Houses
Change Construction Practice Permanently

smooth



Steel Detailing and Connections





Bad Practice (Buruk)

- → Long bars terminate BEFORE the joint
- → Column bars not bent and lapped with ring beam bars
- → Missing stirrups at the joint



Steel Detailing and Connections



Good Practice (Baik)

→ Stirrups have square corners, sufficient hook lengths



Bad Practice (Buruk)

- → Stirrups have insufficient hook lengths
- → Bars are rusty



Build Earthquake Resistant Houses Change Construction Practice Permanently

Steel Detailing and Connections

- Rotate stirrups so they do not line up on the same long bar
- Tie with double binding wire
- Attach stirrups perpendicular to the long bar ->

Bad Practice (Buruk) ->
Stirrups not at right angles
with the long bars

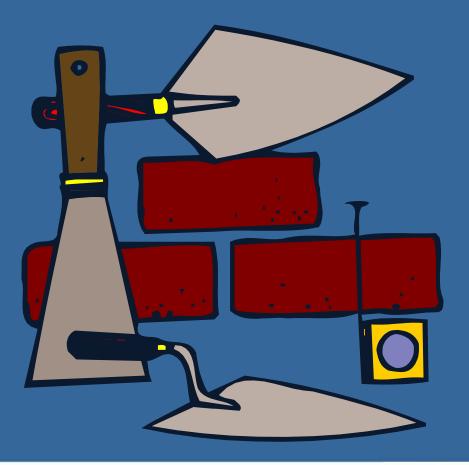






CONSTRUCTION QUALITY: MATERIALS and WORKMANSHIP

FIRED BRICK
MASONRY
WALL







Many Factors Affect Strength of Masonry Wall

Masonry Unit (Brick)	
	Compressive, bending, rupture, tensile strength
	Dimensions and variations in dimensions
	Rate of absorption of water
Mortar	
	Compressive, bending, rupture, tensile strength
	Type of cement and cement: sand mix
	Rate of drying
Workmanship and Curing	
	Wetting bricks prior to laying
	Curing the wall
	Joint thickness and variation in joint thickness
	Filling and raking out of joints
	Plumb, level, straight, and true to a line
Masonry Panel	
	Shear, bending, rupture strength of bricks and mortar combined
Wall Shape and Size	
	Width, height, length, slenderness ratio
Plaster	
	Increases the thickness and shear strength of the wall



Clean Water for Masonry and Concrete

- □ Salty water can reduce the strength of concrete by ~20% and corrode steel faster
- Use water that is at least clean enough to wash and bathe with
- □ Do not use swamp, tidal pond or ditch water







Clean Sand for Masonry and Concrete

- Avoid beach sand
- ☐ Make sure sand is clean from dirt (fines), leaves, tree roots
 - → Take a handful of sand, pour some water on it, if the water runs out dirty, reject it



→ Good Quality Bricks ■ No cracks or chips No visible unmixed portions or divits ☐ Brick is square, not warped or curved Dimensions are consistent among sample of 10-20 bricks → they do not vary by more than 1 cm in long direction and 5mm in width and height ■ When two bricks are hit together, the sound is a metallic clink not a dull thud ☐ When left out in the rain or soaked for 24 hours, bricks do not crumble



→ Use Only Fully Fired Bricks

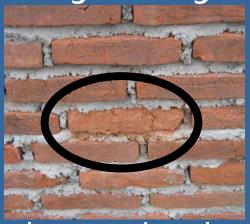


□ Bad practice → weak (not fully fired) bricks used and eroding in the rain



→ Use Only Fully Fired Bricks









Bad Practice – chisel out and replace →





Three-point bending: a non-quantitative, simple test → 80% pass with an average size Indonesian male, no bouncing





Mortar Mix

□ 1:2 for WC (kamar mandi) and damp proof course on bottom 40 cm (approximately 7 courses) of exterior walls







1:3 above damp proof course and interior walls

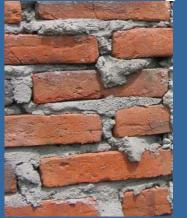








- Use clean water (clean enough for washing and bathing)
- □ Use enough water to be loose and flowable but not weep out of joints
- Use up the mix within 90 minutes of mixing with water



→ Soak Bricks in Clean Water Prior to Laying



Good Practice (Baik)

Bricks soaked prior to laying





Bad Practice (Buruk)

Bricks laid dry

Typical Aceh bricks are too porous: they absorb water from the mortar. This dries out the mortar before the cement has time to hydrate and create a strong bond between the bricks.

Build Earthquake Resistant Houses Change Construction Practice Permanently



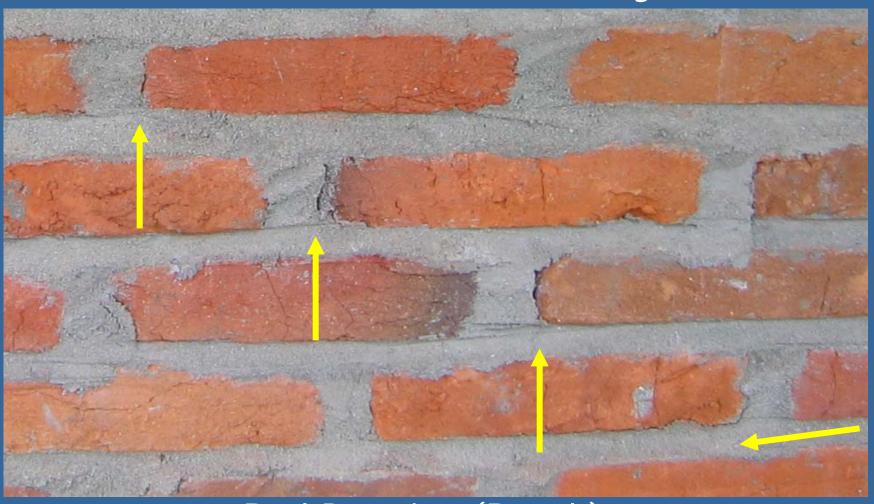
If Bricks Are Laid Dry...







If Bricks Are Laid Dry...



Bad Practice (Buruk) *Hairline shrinkage cracks*



Soaking Bricks in Clean Water Prior to Laying





is one of the most important steps you can take to improve the strength of masonry walls built in Aceh, and their performance during earthquakes



→ Lay Bricks Horizontally (One Course at a Time)



Good Practice (Baik)

- → Bricks laid horizontally one course at a time
- → Use a line and deadman



Bad Practice (Buruk)

→ Difficult to maintain horizontal continuity, plumb and level when bricks are laid several courses at a time





→ Maintain Uniform Joint Thickness



Good Practice (Baik)

- → Bricks laid horizontal
- → Joint thickness maximum 15 mm
- → Joint thickness varies by less than 4mm



Bad Practice (Buruk)



Bad Practice (Buruk)



→ Fill Joints Completely



Good Practice (Baik)

→ Joints filled



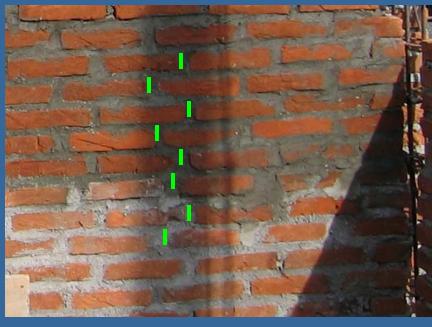
Bad Practice (Buruk)

→ Joints not fully filled with mortar (some head joints don't have any mortar; it is possible to see through the wall)



→ Stagger Vertical Joints





Good Practice (Baik)

- → Bricks laid end-to-end
- → Bond staggered

Bad Practice (Buruk)

→ Bond inconsistent



→ Maintain Consistent Spacing Between Bricks and Column Steel

2 – 3 cm depending on size of column



Bad Practice (Buruk)

Gap between bricks and steel too large - check steel remains plumb



Gap between bricks and steel too large at bottom, too small at top – no space for concrete cover over steel



→ Avoid Bond Discontinuities **Avoid Small Panels**



Bad Practice (Buruk)

Discontinuous bond between column and window frame

Small masonry panels between column and window frame



Photo Courtesy R. Willison, UNDP



→ Avoid Patterned Bonding Over Frames

WHY? No arch effect in practice



Better to use horizontal steel reinforcement (tied into adjacent columns) and running bond



→ Regularly Check Plumb

If the variation from plumb is more than 2 cm over 3m height, tear down and rebuild (bonkar)



Use a plumb bob or level

Build Earthquake Resistant Houses Change Construction Practice Permanently



→ Cure the Wall

Sprinkle water on the wall for at least three days (depending on the type of cement and weather)





→ Plaster the Wall Good quality, cement-based plaster will increase the strength and thickness of a fired brick masonry wall





CONSTRUCTION QUALITY: MATERIALS and WORKMANSHIP

CONCRETE





Gravel for Concrete (Kerikil Beton)

- → Avoid coral
- → Crushed aggregate is best
- → Rounded river stone is ok if it is
 - ☐ Smaller than 3 cm diameter
 - Mixed with proper proportion sand
 - ☐ Clean from dirt (fines)





Concrete Mixing

It is possible to achieve the BRR-required strength (K175) for 1:2:3 concrete by mixing by hand on the ground.

- 1. Use a clean (preferably paved) surface so that the mix does not absorb sulfates from the ground: this will weaken concrete
- 2. Thoroughly mix the dry ingredients first

AND MOST IMPORTANTLY:

3. DO NOT USE TOO LITTLE OR TOO MUCH WATER





→ Do Not Use Too Much Water!!





Bad Practice (Buruk) Bad Practice (Buruk)

Cement and sand run through fingers leaving only gravel



Do a Slump Test

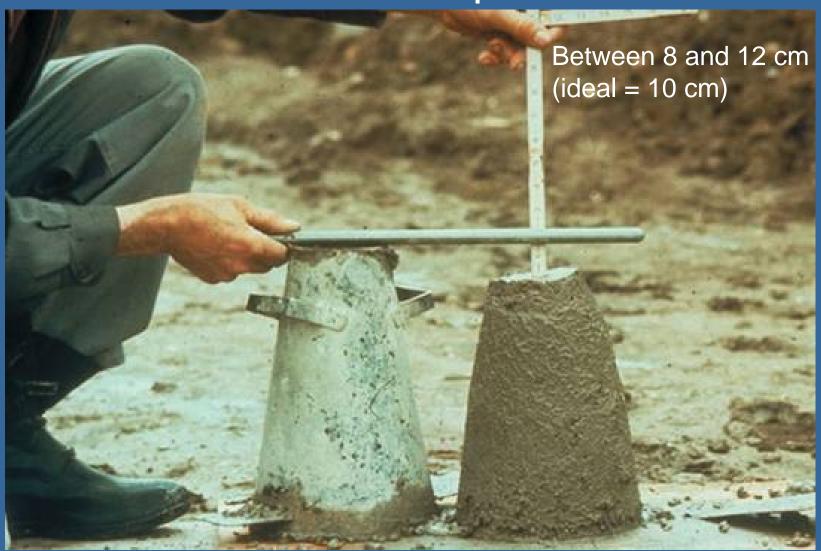


Photo P. Tennis





→ Do Not Use Too Much Water

Mechanical mixing does not solve the water

problem





Bad Practice (Buruk)

Too much water



→ Use Beton Tahu (Concrete Spacer)

On sides and under stirrups – to ensure adequate cover over concrete

- → Maximum size 5 cm by 5 cm (square) or 5 cm diameter (round)
- → Thickness equal to the amount of cover over steel required
- → Use binding wire to tie to stirrups



Bad Practice (Buruk)

Exposed Steel









Concrete Cover over Steel





Good Practice (Baik)

No exposed steel

Bad Practice (Buruk)

Exposed steel – tie columns

should be demolished and
rebuilt



→ Pour Clean Water on Forms and Steel Before Pouring Concrete



Good Practice (Baik)
Wetting formwork, steel, and existing surface



→ For Beams, Avoid Cold Joints by Pouring Entire Beam at Same Time



← Bad Practice (Buruk)
Main span of bond beams
poured days before joints

Good Practice (Baik) →
Entire ring beam poured in same afternoon





→Clean Out the Bottom of the Tie Column Before Putting Formwork





Good Practice (Baik)

Bottom surface clean

(should take a wire brush

to the steel)

Bad Practice (Buruk)

Loose mortar at the

bottom of the column



→ Before Pouring Tie Columns,

→ Plumb the Door Frames

- → Coat With Sealant (cat menie)
- → Connect with Nails







→ Pour Columns in Increments Between 1m and 1.2m Height



If pour shorter columns, too much work, too many cold joints, poor quality

If pour much taller, aggregate separates out when it hits the bottom







Cure for 7 Days, Check for Spalling



Good Practice (Baik)

No spalling or exposed steel



Bad Practice (Buruk)

Concrete stuck to formwork –

demolish and rebuild



Check Concrete Cover over Steel





Good Practice (Baik)

No exposed steel

Bad Practice (Buruk)

Exposed steel – tie column

should have been

demolished and rebuilt



SITING, DRAINAGE, SOILS and FOUNDATIONS





Siting and Drainage

Poor choice of site and drainage issues can lead to differential settlement of the house before an earthquake. This may lead to cracking of masonry walls, and the wall will be weaker when the earthquake strikes.



Bad Practice (Buruk)

No drainage



Bad Practice (Buruk)

Graywater draining into
foundation



Soils Investigation

- □ A detailed soils investigation is strongly recommended prior to starting any construction project (e.g., CPT, SPT, vane shear)
- ☐ If budget is limited, can still do simple tests
 - ☐ Dig a pit (such as for the septic tank) to determine soil type, depth to water table
 - □ Do a sedimentation test to estimate the percent clay, sand, silt
 - ☐ Do an expansion test used to determine how much the clay shrinks when it dries
 - ☐ Push a 12mm diameter rod in the ground
- ☐ FOR MORE INFORMATION ON ANY OF THESE METHODS, PLEASE ASK



Avoid Soft and Expansive Clays

→ If soil is expansive clay (peat, black cotton soil – soil that shrinks and cracks when it dries), do not build a masonry structure!!

Three options:

- 1. Find a new site
- 2. Build from lightweight, flexible materials (timber)
- 3. Excavate the expansive clay and fill with compacted fill soil





Avoid/Mitigate Liquefiable Sand

→ If soil is loosely compacted, sandy and water table is high → biggest hazard is liquefaction during the earthquake → causes settlement of house, which can result in cracking or collapse. Four options:

- 1. Find a new site
- 2. Build from lightweight, flexible materials (timber)
- 3. Improve the soil using densification or cement addition (expensive)
- 4. Distribute the building load evenly and span loose spots using a reinforced concrete mat or raft foundation avoid isolated footings



1964 Niigata, Japan Earthquake





Closure: Confined Masonry for Aceh











MAJOR RECOMMENDATIONS for Aceh Confined Masonry Housing Construction

- DESIGN and BUILD GOOD
 CONNECTIONS between reinforced
 concrete elements and keep steel
 covered
- 2. AVOID USING MASONRY ABOVE THE RING BEAM
- 3. USE MORE WATER on the bricks and curing masonry wall
- 4. USE LESS WATER in the concrete



MAJOR RECOMMENDATIONS

- ☐ PLEASE SUPERVISE YOUR CONSTRUCTION
- □ POORLY BUILT CONFINED MASONRY HOUSES WILL COLLAPSE AND KILL PEOPLE IN THE NEXT STRONG EARTHQUAKE
- ☐ IF YOU CAN'T SUPERVISE, BUILD A TIMBER HOUSE (but also with timber, design, quality workmanship, and quality materials are critical)



WHAT BUILD CHANGE OFFERS...

- ☐ Repeat this seminar in Bahasa or English
- Put the design guideline in handbook form
- ☐ Put the construction guideline in handbook form
- ☐ Share our design drawings, bill of quantities, construction quality checklist
- ☐ Check your design drawings
- ☐ Train your construction supervisors
- ☐ Train your skilled and semi-skilled builders



CONTACT US

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